

**IN THE SPECIFICATION:**

Before paragraph [0001] of the application as published, insert:

Background of the Invention

Between paragraphs [0012] and [0013], insert:

Summary of the Invention

Between paragraphs [0014] and [0015], please insert the following:

The invention is particularly characterized by a method for producing multi-layer carbon brushes consisting of at least two electrically conductive functional layers made of carbon material and at least one insulating layer made of electrically insulating material running between successive functional layers and comprises the following procedural steps:

creation of a plate by filling a mold with layers of carbon material or a carbon-containing material in powder form and electrically insulating material in powder form or in the form of a film corresponding to the multi-layer carbon brush to be produced,

pressing of the layers present in the mold to form the plate,

heat treatment of the plate, and

Between paragraphs [0020] and [0021], insert:

Brief Description of the Drawings

Between paragraphs [0026] and [0027], insert:

Description of the Preferred Embodiments